

Date: Thursday, 6/7/2007 3:32:03 PM  
User: Kim Johnston

# Process Sheet

Customer	: CU-DAR001 Dart Helicopters Services	Drawing Name	: CLAMP
Job Number	: 32864		
Estimate Number	: 12513		
P.O. Number	: N/A	Part Number	: D3544041
This Issue	: 6/7/2007 S.O. No. : N/A	Drawing Number	: D3544 REV A
Prsht Rev.	: NC	Project Number	: N/A
First Issue	: N/A Type : SMALL /MED FAB	Drawing Revision	: A
Previous Run	: 30396	Material	: N/A
Written By	:	Due Date	: 6/14/2007
Checked & Approved By	: <u>07.06.08</u>	Qty:	30 Um: Each
Comment	: Est Rev:A New Issue 06-08-29 JLM		

## Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
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1.0	D2947	Clamp
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Comment: Qty.: 1.0000 Each(s)/Unit Total : 30.0000 Each(s)  
Clamp  
Batch: \_\_\_\_\_

B23188 x 8  
B3038 x 22

ml

2.0	D2182	Heat Shrink
-----	-------	-------------



Comment: Qty.: 0.6143 f(s)/Unit Total : 18.4275 f(s)  
Heat Shrink  
Cut at 7.0" Long  
Batch: \_\_\_\_\_

(.6143)  
17.8132

B15608 x 1  
B21864 B x 29

ml

3.0	SMALL FAB 1	SMALL & MEDIUM FAB RESOURCE 1
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x30

Comment: SMALL & MEDIUM FAB RESOURCE 1  
Assemble as per Dwg D3544

ml 07/07/26

4.0	QC5	INSPECT WORK TO CURRENT STEP
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Comment: INSPECT WORK TO CURRENT STEP

07/07/26 (x30) *count*

5.0	PACKAGING 1	PACKAGING RESOURCE #1
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Comment: PACKAGING RESOURCE #1  
Identify and Stock  
Location: \_\_\_\_\_

7/7/26 (30x) SP

# Dart Aerospace Ltd

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes ☐ No ☒ DQA: 12 Date: 01/07/07  
 QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

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Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: CLAMP

Job Number: 32864

Part Number: D3544041

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

QC21

FINAL INSPECTION/W/O RELEASE



(32)

Comment: FINAL INSPECTION/W/O RELEASE

D07107127

Job Completion



U 870727

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

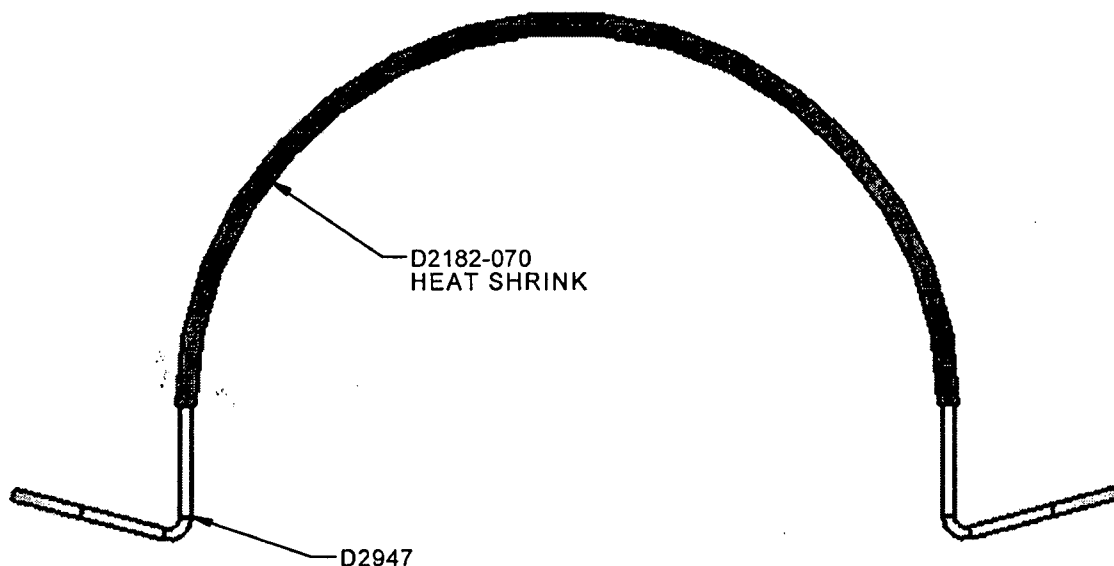
QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries



DESIGN CB	DRAWN BY CB	<b>DART AEROSPACE LTD</b> HAWKESBURY, ONTARIO, CANADA	
CHECKED CP	APPROVED [Signature]	DRAWING NO. D3544	REV. A SHEET 1 OF 1
DATE 06.08.11		TITLE CLAMP	SCALE 1:1
REV A	DATE 06.08.11	DESCRIPTION NEW ISSUE	



**D3544-041 CLAMP**

SHOP COPY  
RETURN TO  
ENGINEERING  
UNCONTROLLED COPY  
SUBJECT TO AMENDMENT  
WITHOUT NOTICE  
WORK ORDER  
NO. **32864**

**RELEASED**

06.08.23 [Signature]

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